

EASTERN INSTRUMENTS



Material Test Report

Dried Orange Chips



| Date Tested: | August 12, 1999 | Temperature: | Ambient (78°F/25.6°C) | |
|-----------------|------------------------------------|-------------------|------------------------|--|
| Technician: | James Seagraves | Particle Size: | Dust to 1.00" x 0.125" | |
| Test Location: | Eastern Instruments | Flowability: | High | |
| CFM Model: | 6" Type II CentriFlow [®] | Cohesiveness: | None | |
| Meter Capacity: | 6.75 ft³/min | Density (lb/ft³): | 20 lb/ft ³ | |
| Feed System: | Screw Conveyor | Inhibit Setting: | 0.200 Volts | |





| Test #1 | | | Р | ercent of Volumetric C | apacity = 75% | |
|--|---------------|----------------|----------------|------------------------|---------------|--|
| Run # | Actual Weight | Metered Weight | Metered/Actual | Delta Weight | % Error | |
| 1 | 21.44 | 21.45 | 1.000 | 0.010 | 0.05% | |
| 2 | 21.28 | 21.29 | 1.000 | 0.010 | 0.05% | |
| 3 | 21.28 | 21.29 | 1.000 | 0.010 | 0.05% | |
| 4 | 21.38 | 21.39 | 1.000 | 0.010 | 0.05% | |
| 5 | 21.42 | 21.44 | 1.001 | 0.020 | 0.09% | |
| Average: 1.0006 | | | | | | |
| | | STD: | 0.0002 | | | |
| | | % STD: | 0.02% | | | |
| Additional Comments: Tested using a 6" CentriFlow® Type II Meter. The run time was 17 seconds per batch. | | | | | | |

Accuracy Statement:

"The CentriFlow® Meter will provide accuracy to within ±0.25% of reading when operating within ± 10% of the calibrated flow rate, as long as the flow rate is within the operational range of the meter."